

## DESCRIPTION

Super-Krete® Pene-Krete® is a non-hazardous, spray-applied, *penetrating* sealer for use on all Portland cement-based substrates such as concrete and masonry. Cross-linking chemicals cause Pene-Krete to react with the alkali and alkaline in common Portland cement, creating a crystal-like shield within the pores, thus reducing vapor emissions and creating a more dense substrate. The combination of clean, dense concrete along with reduced water and vapor transmissions provide the perfect surface to receive coatings. This protective shield increases the strength of new and existing concrete and other masonry substrates. This penetrating sealer will reduce moisture vapor emissions without leaving a surface residue. Pene-Krete is a required product for use with all **Super-Krete cementitious overlay products and systems** and is not recommended for Super-Krete resinous coatings.

## USES

New / Old / Existing Concrete	Dams / Bridges / Highways
Industrial Concrete Floors	Renovation of Aged Concrete
Foundations & Parking Structures	Damp-proofing
Fire-Damaged Slabs	Freezer Floors
Auto-Repair Shops	Parking Garages
Sewage Treatment Plants	Retaining Walls
Areas with Efflorescence	Radon Reduction
Below-grade / On-grade / Above-grade / Overhead Areas	
Masonry / Stucco / Block / Precast / Plaster / Guniting and more.	

## ADVANTAGES

Increases Compressive Strength of Concrete Up to 23%	Resists Mold & Mildew
Increases Coating Life as Much as 300%	Contains Zero VOC's
Penetrates Substrates Up to 8.5" Deep	Reduces Substrate Permeability
Reduces Moisture Vapor Transmission (MVT)	Eliminates Carbonation Attack
Protects Reinforcing Steel From Rust	Reduces Radon Transmission
Prevents Freeze / Thaw Damage	Prevents Chemical Intrusion
Preserves & Strengthens Fire-Damaged Concrete	Environmentally Safe
Stops Efflorescence	
Purges Embedded Odors Such as Smoke Out From Concrete Substrate	
Purges Excess Alkali / Lime / Petroleum / Acids & Other Contaminants From Concrete Substrate	



## CSI RELATED SECTIONS

03 01 30.71 - Strengthening of Cast-In-Place Concrete	03 39 00 - Concrete Curing
03 01 40.72 - Strengthening of Pre-Cast Concrete	04 05 00 - Common Work Results for Masonry
03 05 00 - Common Work Results for Concrete	07 11 00 - Damp-proofing
03 31 00 - Structural Concrete	07 16 16 - Crystalline Waterproofing
	07 19 00 - Water Repellents

## MOISTURE VAPOR EMISSION REDUCTION

Pene-Krete reduces moisture emissions in many applications, typically within standards necessary to apply flooring goods and coatings over cementitious substrates. Pene-Krete is recommended for use where moisture is present in substrates such as retaining walls, basement walls and floors, stucco and other cement-based substrates. Pene-Krete is designed to react with common Portland cement and will not work on other materials such as brick, stone, metal or wood. Conducting a moisture vapor test before and after Pene-Krete treatment is always recommended. It is the coating applicator's responsibility to conduct calcium chloride testing in compliance with ASTM F1869.

***Pene-Krete is designed for use as an integral sealer for concrete, not a topical sealer.***



## SURFACE PREPARATION

Surfaces that are to be repaired or coated must be structurally sound. Surface damage such as surface deterioration, cracks and spalls can typically be repaired. However, structural integrity is critical to the overall success of any coating or overlay.

**Arizona Polymer Flooring recommends that all Super-Krete cementitious overlay product applications, over concrete, first be treated with Pene-Krete.**

1. Remove existing dirt, grime, laitance, and debris.
2. Clean and degrease the surface using S-12000 Heavy Duty Degreaser™. For detailed directions, see the Super-Krete Product Specification S-12000 Heavy Duty Degreaser.
3. Apply Super-Krete Pene-Krete. For detailed directions, see the Super-Krete Product Specification S-1300 Pene-Krete.

Always refer to the **Super-Krete Products Surface Preparation Guide** for surface testing, cleaning, preparation and porosity requirements prior to applying any coating on coating any concrete surface.

## MIXING

Use Pene-Krete full strength, as is (DO NOT DILUTE). Thoroughly agitate product or stir with a drill and "Jiffy®" mixer tool. Strain material and pour into sprayer unit.

## APPLICATION

Pene-Krete is to be used on porous concrete substrates to ensure penetration. Surface to be treated must be porous and profiled. If surface porosity is uncertain, perform a water-surface test (pour a small quantity of water on the surface that is to be treated; if the water beads on the surface, it is not sufficiently porous and must be profiled further. If the surface absorbs the water, it will also likely absorb Pene-Krete). Ensure that the entire surface has adequate porosity.

Using a hand-help sprayer (do not pour Pene-Krete directly onto the surface – use a sprayer only), completely saturate the surface with Pene-Krete but do not allow to puddle. Evenly spread Pene-Krete into the surface with a soft bristled broom. Continue to saturate any areas that appear to be drying too quickly. **Note:** If the surface becomes slippery after 30 minutes, this means the surface is either sufficiently saturated or the surface did not have sufficient porosity for the Pene-Krete product to penetrate. Immediately remove any slippery residue by rinsing with clean water and scrubbing with a stiff bristled broom. Pene-Krete must not be allowed to puddle on the surface.

### FOR NEW CONCRETE (Less than 28 days)

Apply undiluted Pene-Krete onto concrete surface with a low-pressure sprayer following final finishing operations and after all surface water has evaporated and the concrete surface has hardened. To ensure proper performance, apply Pene-Krete to the entire surface area as soon as the surface can bear foot traffic. Do not allow Pene-Krete to puddle on surface.

### FOR EXISTING CONCRETE (After 28 days)

1. Saturate the surface with clean water by sprayer and allow surface water to dry.
2. **On-Grade Application:** Saturate the surface with Pene-Krete by sprayer only to refusal. Remove any pooling by working the material into a more porous area. Allow 1 hour for Pene-Krete to cure, followed by 3 saturations of water at 1 hour intervals to drive product full depth.  
**Vertical and Overhead Application:** Saturate the surface with 3 applications of Pene-Krete by sprayer at 20 minute intervals. 1 hour after final application, saturate the surface with 3 applications of water by sprayer to drive product full depth.
3. Allow Pene-Krete application to cure for 24 hours.
4. After curing period check surface for any efflorescence. If efflorescence is present re-apply until no residue remains after curing.

**Note:** If Pene-Krete does not penetrate the substrate, remove immediately with water wash.



# S-1300 Pene-Krete®

TECHNICAL DATA SHEET

**Coverage Rate** 300 sf / gallon  
*\*Coverage rates will vary, this is an approximation only. Actual coverage will vary due to substrate conditions, surface porosity and ambient conditions.*

**Drying Time**  
Pene-Krete penetrates in approximately 24 hours, influenced somewhat by temperature, humidity and job conditions. A floor treated with Pene-Krete must be completely cure before accepting any coatings. Allow 24 hours before proceeding with application of coatings or sealers.

**Cure Time**  
Pene-Krete will typically gel and force all excess chemicals to the surface within a 24-hour period. However, if after 24 hours water or excess alkali appears on the surface, clean the surface with clean water and saturate the surface again with Pene-Krete. Although excess chemicals will be forced to the surface within 24 hours, the substrate will not reach its full increased strength for 28 days.

**Clean Up**  
Clean tools and equipment promptly and flush sprayer with clean water immediately after use.

**Shelf Life** 2 years when properly stored.

**Storage** Store in a cool, dry place. Keep from moisture and keep from freezing.

**Non-toxic** Yes

**Water-based** Yes

**V.O.C. Content** <100 g / liter

**Tools Required** Empty 5 Gallon Pail(s)  
Soft Bristled Broom  
Pump Sprayer  
Mixing Paddle  
Drill

**Packaging** 1 gallon bottles / 4 per case  
5 gallon pails / 36 per pallet  
55 gallon drums / 4 per pallet  
275 gallon TOTE

*\* Unused portions of Pene-Krete will remain usable when stored in a tightly-sealed container.*

**Flashpoint** Non-flammable

**Appearance** Clear to hazy white syrupy liquid

**Viscosity** 1000 cps. (max.)

**Odor** None or musty

**Specific Gravity** 1.134

**pH** 11.3

**Percent Volatiles By Volume** 0

**Penetrating Depth** Up to 8.5 in

**CAUTION**  
Keep away from children. Do not take internally. Always use safety gloves, appropriate eye protection, and appropriate OSHA/NIOSH approved respirator in areas with poor ventilation and when exposed to spray mist both indoors and outdoors. If ingested, seek medical attention immediately.



**LIMITATIONS:**

Super-Krete Products are to be applied only when surface temperatures are above 55°F and rising and not to exceed 100°F. Super-Krete Products are not to be applied when precipitation is expected within 24 hours following completion of application. Do not allow materials to freeze. Each Super-Krete product acts as an inherent part of a proven system. Super-Krete Products are professional, contractor grade products. Training in the use of these products is available. Consult a Super-Krete Products representative for information and assistance locating approved contractors in your area or for training class dates.

**MOISTURE VAPOR EMISSIONS PRECAUTIONS:**

All interior concrete floors not poured over an effective moisture vapor retarder are subject to possible moisture vapor transmission that may lead to blistering and failure of the coating system. It is the coating applicator's responsibility to conduct calcium chloride in compliance with ASTM F1869 and relative humidity probe testing to determine if excessive levels of vapor emissions are present before applying any coatings. Arizona Polymer Flooring offers **Super-Krete® Pene-Krete®** for cementitious overlay products and **VaporSolve® Moisture Remediation** systems for resinous floor coatings. Consult our technical service department. Arizona Polymer Flooring and its sales agents will not be responsible for coating failures due to undetected moisture vapor emissions.

**WARRANTY:**

Arizona Polymer Flooring guarantees that this product is free from manufacturing defects and complies with our published specifications. In the event that the buyer proves that the goods received do not conform to these specifications or were defectively manufactured, the buyer's remedies shall be limited to either the return of the goods and repayment of the purchase price or replacement of the defective material at the option of the seller. ARIZONA POLYMER FLOORING MAKES NO OTHER WARRANTY, EXPRESSED OR IMPLIED, AND ALL WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED. Arizona Polymer Flooring shall not be liable for damages caused by application of its products over concrete with excessive moisture vapor transmission or alkalinity. Arizona Polymer Flooring shall not be liable for any injury incurred in a slip and fall accident. Manufacturer or seller shall not be liable for prospective profits or consequential damages resulting from the use of this product.

